

Large Pod assembly



1
Line up boards as shown and fasten with two screws into the ends



2
Start with wide floor boards and fasten down. Leave Center isle with no screws.



3
Put last narrow floor board at back of sauna



4
Fasten floor down on 2 outside floor beams but not down Center isle. Leave it



5
Finished floor look



6
Place a stave on each side to be ready for assembly

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7 Place back wall now and fasten



8 When fastening staves on walls put tight. No gap between wall and stave



9 Put bottom front wall in and bottom back wall in



10 At this stage install floor cleats to secure sauna to floor. These are premade 2x4's with pocket holes in them.



11 Put in floor cleats, screw into picket holes to hold stave then down into floor to secure everything



12 Place door in as shown

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13 Place side wall in as shown.



14 Place final side in and start putting stave on. Stop at 5 high to put benches in



15 Fasten each stave with one screw at each end into wall boards



16 STOP, STOP, Stop at 5 staves high on each side. Now install benches. This is the only stage benches will fit in.



17 Use 4" screws on angle to fasten wall together with last section



18 for bench height 2x4 support use measuring sticks as shown. fasten 2x4 to stave for benches to sit on.

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19 put benches in over wall at this point and fasten to wall through bench arms. bench just sits on 2 x4 at back.



20 At 6 staves high out in middle section of back wall, benches are installed already but not shown in picture.



21 Put staves up to this point then put top section on



22 Put front top pc on now and back wall pc on



23 Continue putting staves on till you get near top. Do not screw down last 3 full one on each side until top stave in



24 Fit top stave in by lifting other two up a bit. Then push all 3 down together

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25 Top staves is now down and all staves are in place and screw all down with 3" screws



26 Finished front look



27 put membrane over and over lap ends. Staple down on ends of staves.



28 Cut excess membrane off. Staples hold it in place.



29 Install barge boards now.



30 Put 3 screws into each bargeboard

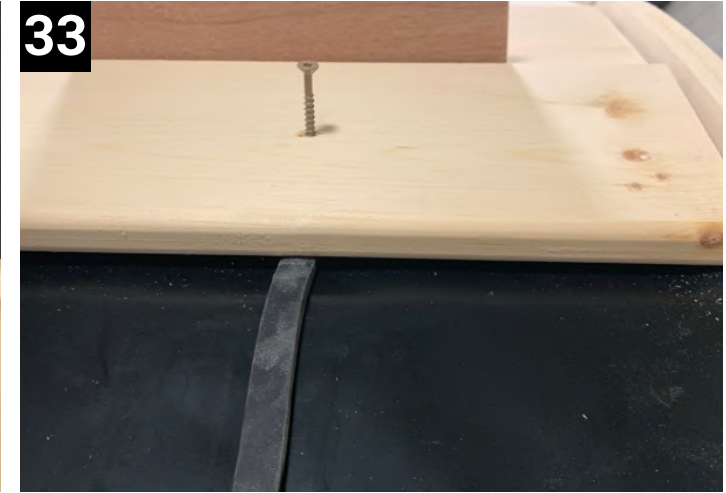
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31 barge boards clamp down membrane



32 Put rubber strips over top and fasten on each end. put strips about 6" from ends of sauna. if a 3rd is needed, center



33 Start putting roof boards on by starting at bottom of both sides and work up. Bottom board is at same level as stave.